

TORQUE SPECIFICATION

| Part tightened | N·m | kgf·cm | ft·lbf |
|--|-----|--------|------------|
| Steering column assembly set bolt | 25 | 255 | 18 |
| Power steering motor set bolt | 18 | 185 | 13 |
| Steering Intermediate shaft assy No.2 x Steering column assembly | 35 | 360 | 26 |
| Steering Intermediate shaft assy No.2 x Steering sliding yoke sub-assy | 35 | 360 | 26 |
| Steering sliding yoke sub-assy x Steering Intermediate shaft assy | 35 | 360 | 26 |
| Steering wheel set nut | 50 | 510 | 37 |
| Tilt lever bracket set screw | 2.0 | 20 | 37 |
| Steering wheel pad set screw (Torx screw) | 8.8 | 90 | 78 in.·lbf |
| Power steering motor assy x Steering column assembly | 18 | 185 | 18 in.·lbf |
| Power steering ECU assy | 5 | 50 | 44 in.·lbf |
| Tie rod end lock nut | 74 | 750 | 54 |